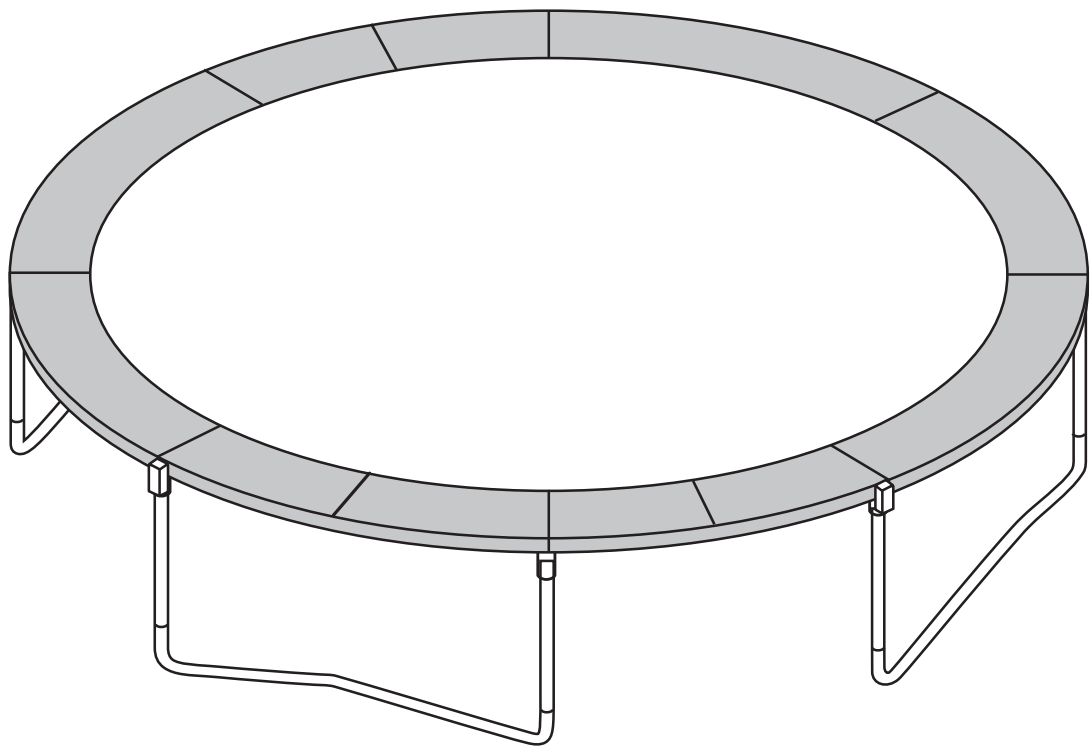


User's Manual

16' Oval Trampoline



Model SWTC1600



WARNING

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference. Maximum user weight 200 lbs.



IMPORTANT

Trampoline / Enclosure's are susceptible to winds. Be sure to secure your Trampoline / Enclosure. Wind Damage is not covered in the warranty of your trampoline.



ASSEMBLY

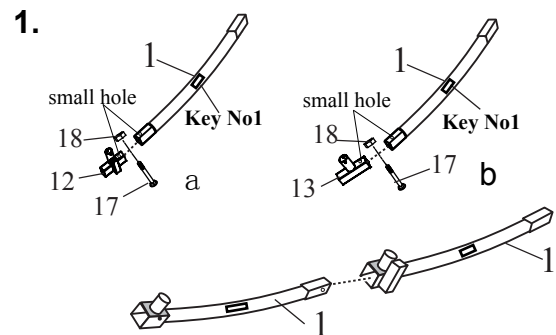
IMPORTANT ASSEMBLY INFORMATION

- Need phillips screw driver and 2 adjustable wrenches (putting the trampoline together). A rubber mallet may make assembly easier, however.
- Assembly requires two persons.
- Wear gloves to protect your hands from pinch points during assembly.

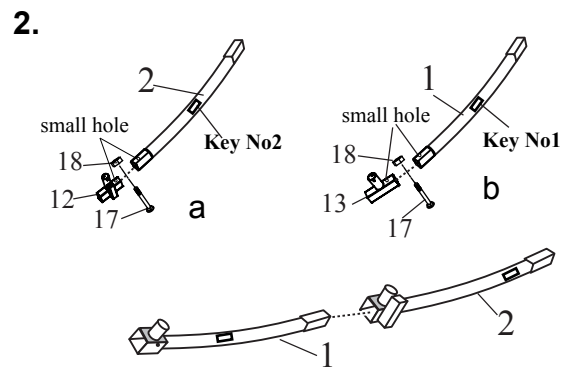
TRAMPOLINE PLACEMENT

1. Place the trampoline on a level surface before using it.
2. Adequate overhead clearance is essential. A minimum of 24 feet from ground level is best. Provide clearance for wires, tree limbs, and other possible hazards. Lateral (sideways) clearance is also essential. Place the trampoline away from walls, structures, fences, and other play areas. Always have a clear space on all sides of the trampoline.
3. Use the trampoline in a well-lighted area. Electric lights may be required for shady areas.
4. Secure the trampoline against unauthorized and unsupervised use.
5. Remove any objects from beneath the trampoline.
6. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in this manual.

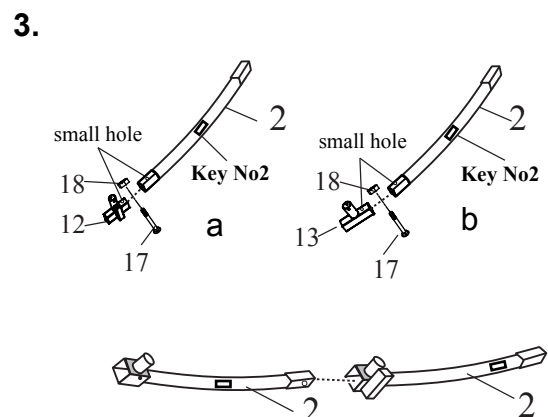
1. Lay two Top Tubes(1) on the ground in the position as shown
Make sure the Top Tube is turned so the small holes (spring holes) are facing the ground
Insert one Top Tube (1) into the Socket(12) as shown(a), insert the other Top Tube (1) into the T-joint(13) as shown(b), secure them with M8X60mm Bolt(17) and M8 Locknut(18).
Then insert one end of Top Tube with T-joint into the Socket of other Top Tube
Repeat above assembly step until two assembly units(A) will be completed



2. Lay two Top Tubes(1 and 2) on the ground in the position as shown
Make sure the Top Tube is turned so the small holes (spring holes) are facing the ground
Insert one Top Tube (2) into the Socket(12) as shown(a), insert the other Top Tube (1) into the T-joint(13) as shown(b), secure them with M8X60mm Bolt(17) and M8 Locknut(18).
Then insert one end of Top Tube(1) with T-joint into the Socket of the other Top Tube (2).
Repeat above assembly step until two assembly units(B) will be completed



3. Lay two Top Tubes(2) on the ground in the position as shown
Make sure the Top Tube is turned so the small holes (spring holes) are facing the ground
Insert one Top Tube (2) into the Socket(12) as shown(a), insert the other Top Tube (2) into the T-joint(13) as shown(b), secure them with M8X60mm Bolt(17) and M8 Locknut(18).
Then insert one end of Top Tube with T-joint into the Socket of other Top Tube
Repeat above assembly step until two assembly units(C) will be completed



Notice:do not tighten the locknuts

4. Slide two Legs (4) into a Brace (3) as shown. The peak of the Brace (3) should point toward the ground. Screw the two Screws (7) into the two Legs (4) and Brace (3).

Insert one of the Legs (4) halfway into one of the T-joint assembled in step 1. Insert the other Leg halfway into the Socket Press down on both Legs at the same time and fully insert them into the Sockets and T-joint

Note: You may need to pull outward on the Legs as you insert them into the Sockets and T-joint

Then connect the leg and Top Tube by inserting two M4X50mm Bolts(14), four M4 washer(16) and two M4 Locknuts(15)

Notice:do not tighten the locknuts

Repeat above steps until the six assembled leg sections (E) have been completed as shown in next step.

5.Note: This step requires two persons. During this step, you will connect the six assembled leg sections together.

Stand three leg sections(E) and hold them in the positions shown. Slide the large end of the leg section(E) into the small end of the indicated Top Tube on one of the leg sections.

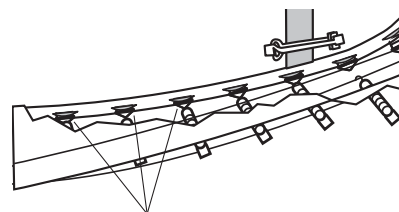
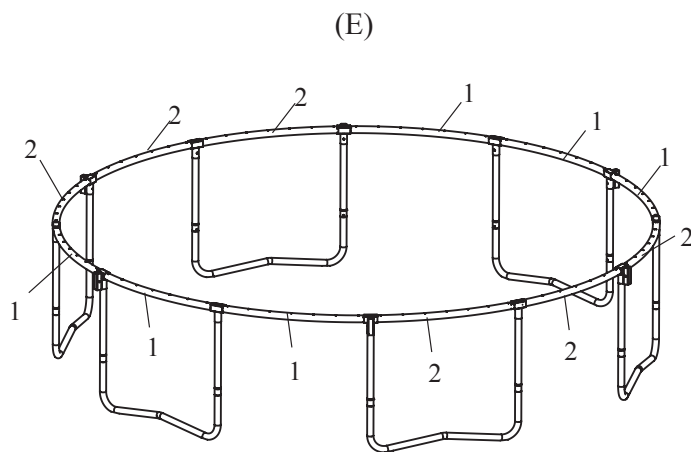
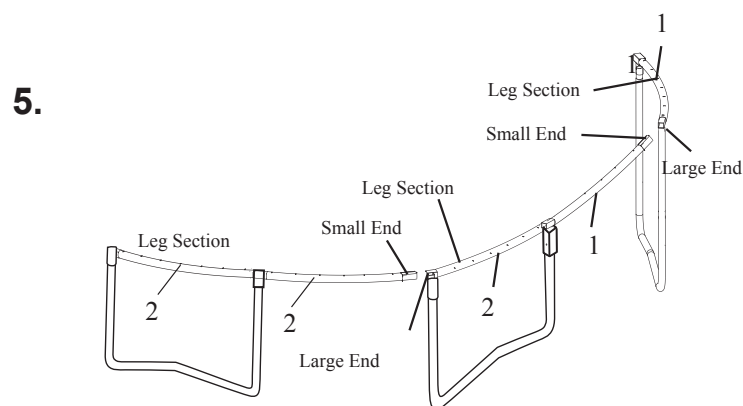
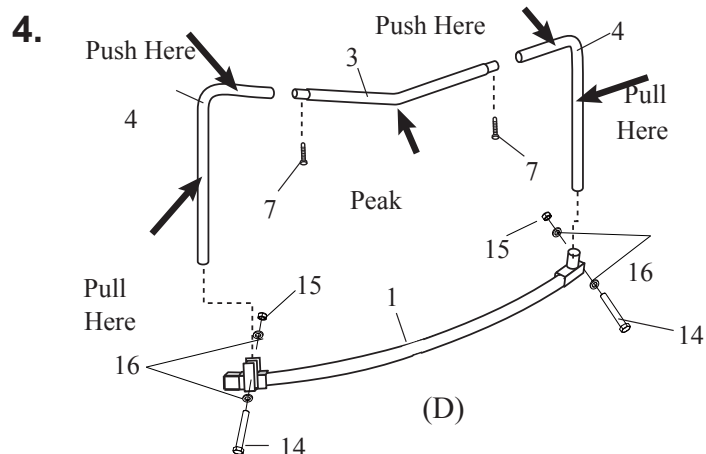
Repeat this step until all six leg sections are connected. When this step is completed, tighten all the Bolts and Locknuts. The frame will be fully assembled and freestanding

6.Lay the Bed (Mat) (5) on the ground inside the assembled frame. Make sure that the two warning decals (not shown) are on top of the Bed (Mat). (Not Shown.)

Note: If you purchased the Skywalker Trampoline Combo, the enclosure was pre-installed on the Bed (Mat) (5) at the factory. Inspect the attachments of the enclosure Netting to the trampoline mat (bed). Make certain each of the V-rings on the trampoline mat (bed) is threaded through the corresponding “buttonhole” in the Netting. Be sure to place the opening in the Netting so it is centered under the arch where the jumpers will climb off of and onto the trampoline. If you did not purchase a Trampoline enclosure, disregard this paragraph.

Note: There are 96 V-rings around the edge of the Bed (Mat) (5) and 96 holes around the top of the frame. In **Steps 6 and 7** you will attach the Bed (Mat) (5) to the frame, using 96 Springs (8).

Caution: It is wise to wear leather gloves while attaching the Springs. Be careful where you place your hands as the Springs and frame joints can pinch.



V-rings

Attach the Springs (8) as follows: Hook one end of a Spring (8) into a V-ring. (See the inset drawing.) Hook the Spring Tool(11)(not shown) to the free end of the first Spring (8). Use the Spring Tool(11) to pull the first Spring until it reaches the frame. Push the end of the first Spring into a hole in the frame. Unhook the Spring Tool

After you have hooked one Spring (8) into one of the V-rings on the Bed (Mat) (5), count exactly 24 V-rings and 24 frame holes in a clockwise direction. Attach a second Spring to the V-ring and frame at this point. Count 24 V-rings and 24 frame holes in a clockwise direction and attach a third Spring. Count 24 V-rings and 24 frame holes in a clockwise direction and attach a fourth Spring.

7. After attaching the first four Springs (8), count exactly 12 V-rings and 12 frame holes in a clockwise direction. Attach another Spring to the V-ring and frame at this point. Count 24 V-rings and 24 frame holes in a clockwise direction and attach another Spring. Count 24 V-rings and 24 frame holes in a clockwise direction and attach another Spring. You will now have 8 evenly spaced Springs (8) attaching the Bed (Mat) (5) to the trampoline frame.

Attach eight Springs (not shown) evenly between the eight attached Springs in the same manner as before.

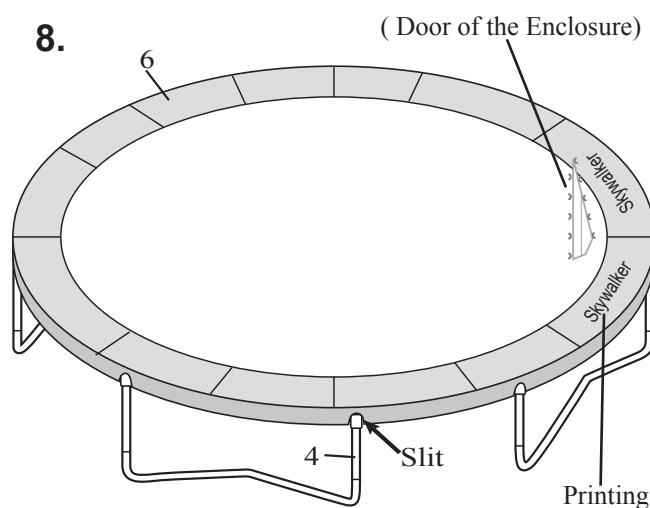
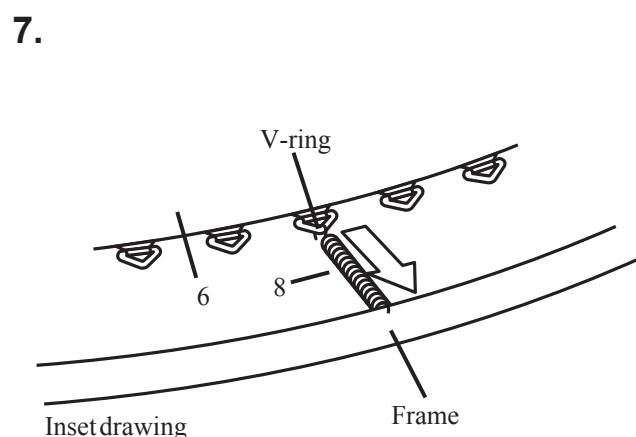
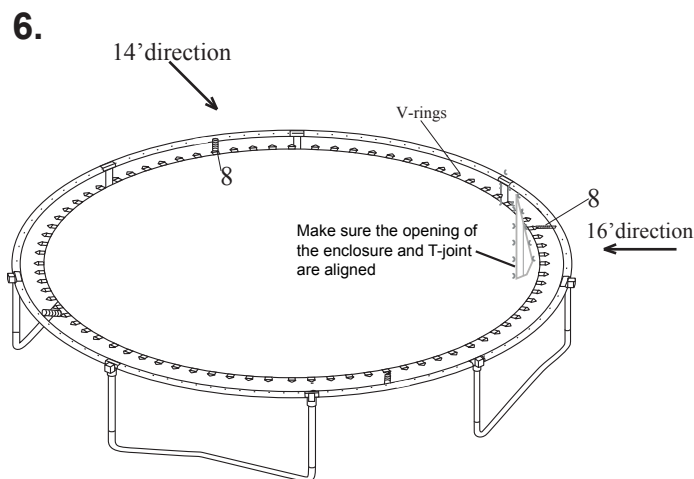
Attach sixteen Springs (not shown) evenly between the sixteen attached Springs.

Continue to attach the remaining Springs between the previously attached Springs, until all Springs are attached.

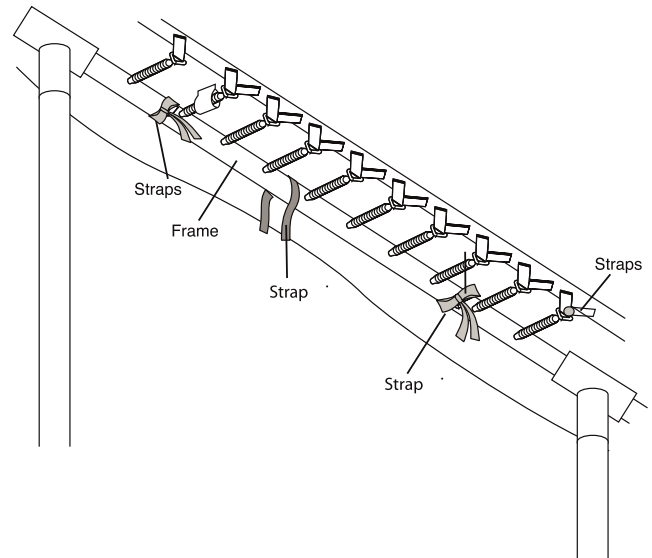
Safety Note: For the Bed (Mat) (5) to have the even tension necessary for safety in jumping, the Springs (8) must be attached as described. As you attach Springs, carefully count the V-rings and frame holes. If a V-ring or hole is skipped, reattach the Springs in the proper position.

8. Lay the frame Pad (6) on the frame. Adjust the position of the Frame Pad so that the slits are directly above the Legs (4), as shown. Make sure the printing of the “LOGO” is located as shown.

(If you are using the Skywalker Trampoline Enclosure, go to the Skywalker Trampoline Enclosure User’s Manual, pages 8-11, for instructions in assembling the Enclosure. The Enclosure must be assembled and secured to the trampoline frame before proceeding further with trampoline assembly.)



Do not use the trampoline without the Frame Pad (6). The Frame Pad is designed to reduce the possibility of injuries due to jumpers coming in contact with the trampoline frame. If you do not have a Frame Pad, contact your dealer to obtain one. Properly install the Frame Pad before using the trampoline.



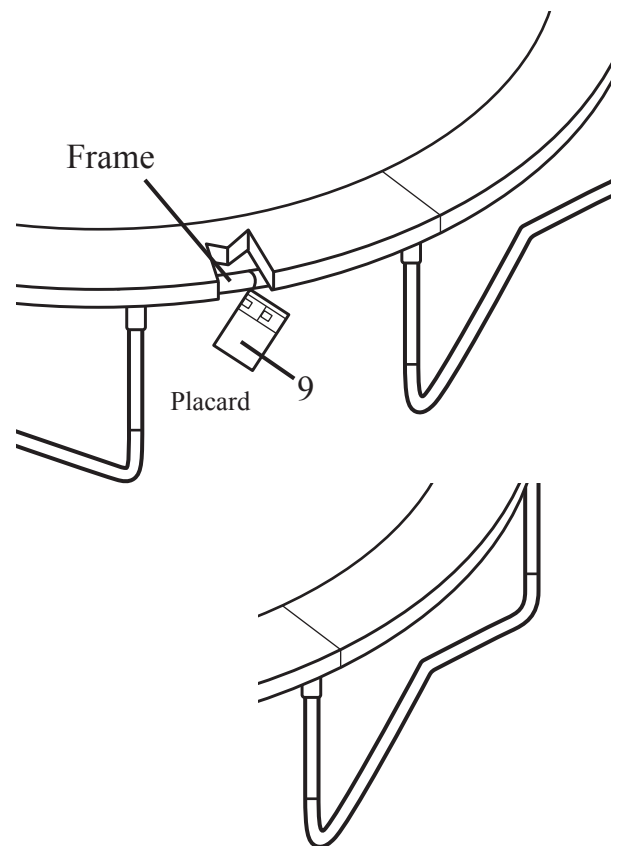
Refer to the inset drawing. Thread one of the inner frame straps through a V-ring and tie down. Repeat this with all the inner straps along the inside of the frame pad.

Attach the outer straps to the frame of the trampoline by tying them down

Repeat this step with the remaining straps (not shown).

10. Using the included plastic tie, attach the Safety (9) to the frame near the point where jumpers will climb onto and off the trampoline.

The trampoline is now fully assembled. Make sure that all parts are securely attached. Familiarize yourself and all users of the trampoline with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using the trampoline.



DISASSEMBLY (TAKING APART)

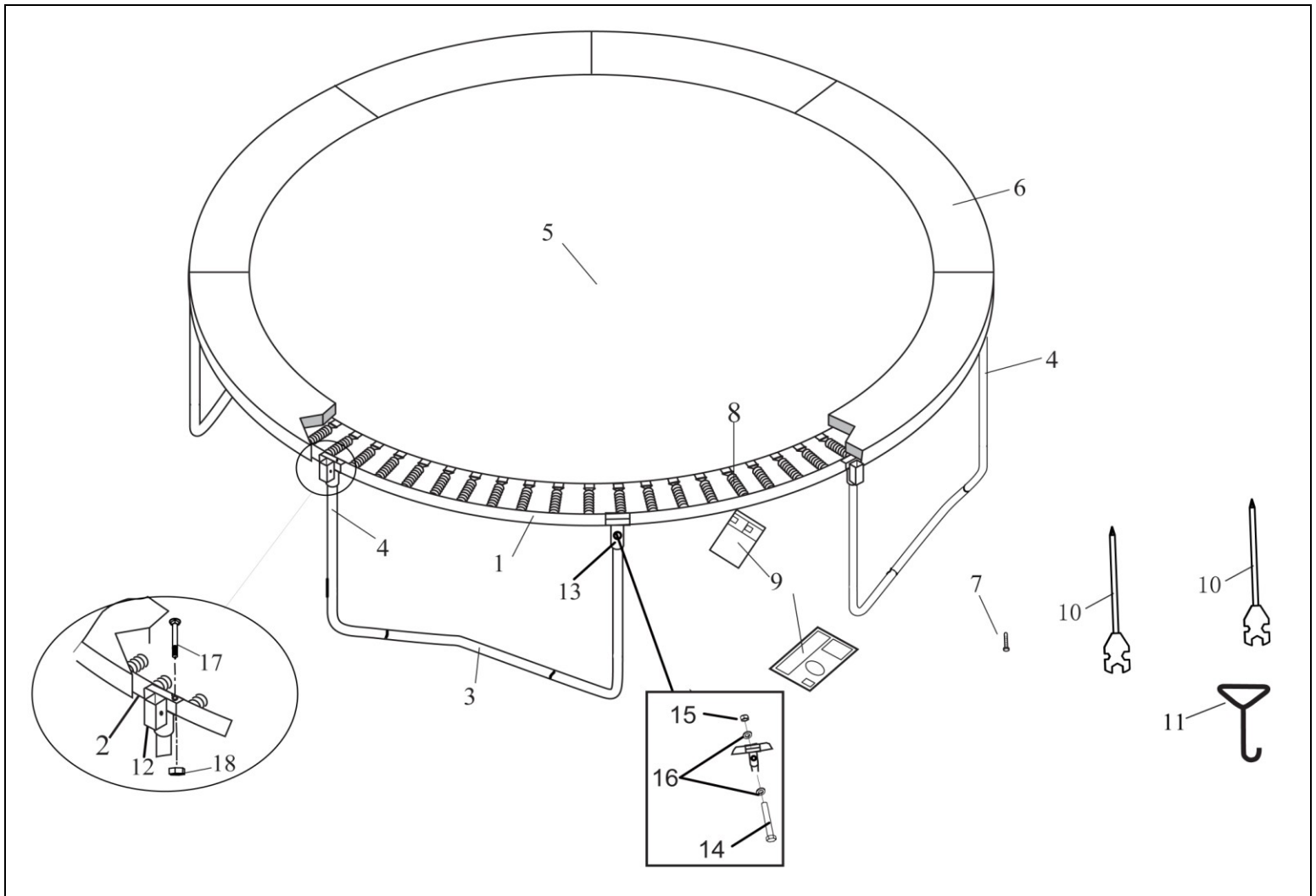
To disassemble (take apart) the trampoline, follow assembly steps 1 through 10 in reverse order. Do not attempt to disassemble any frame parts before the springs and the mat have been removed. Use gloves to protect your hands from pinch points while taking the trampoline apart.

Skywalker Trampolines 16x14 Ft. Oval Trampoline

Model:

SWTC1600 - BLUE

Key No	Part	Qty.	Description
1	4165	6	Top Tube (with small hole)
2	4166	6	Top Tube (with small arc)
3	4167	6	Leg Brace
4	4168	12	J-Shaped Leg Extension
5	7021	1	Jump Mat w/96 V-Rings
6	5054	1	Blue Frame Pad
7	1005	12	#8 Sheet Metal Screw – Self Tapping Screw
8	3010	96	Springs
9	9002	1	Warning Label
10	10013	1	Screwdriver
11	20001	1	Spring Puller
12	4169	6	T-Socket (pre-assembled to top tube at time of trampoline purchase)
13	4170	6	T-Joint (pre-assembled to top tube at time of trampoline purchase)
14	1071	12	M4x50 Bolt
15	1072	12	M4 Lock Nut
16	1073	24	M4 Washer
17	1074	12	M8x60 Bolt
18	1075	12	M8 Lock Nut



ASSEMBLY

ASSEMBLY (PUTTING THE ENCLOSURE TOGETHER)

IMPORTANT ASSEMBLY INFORMATION

- Need phillips screw driver (included).
- Assembly requires two adults. Keep children away from the trampoline enclosure until it is completely put together.
- Use gloves to protect your hands from pinch points while putting the enclosure together.
- Make sure that the trampoline is properly put together, with the frame pad correctly laid out, before you put together the trampoline enclosure.
- The assembly steps refer to parts by their descriptions and key numbers (see the PARTS LIST on page 13 and make sure that all listed parts are included. If a part is missing, refer to ORDERING REPLACEMENT PARTS at the bottom of page 13.

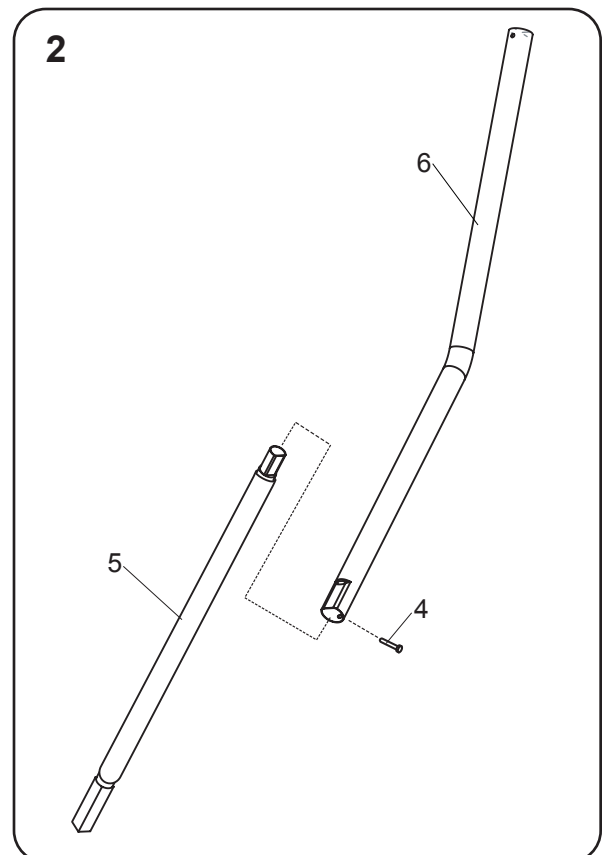
TRAMPOLINE PLACEMENT

1. Place the trampoline and enclosure on a level surface before you use it.
2. Adequate overhead clearance is essential. A minimum of 24 feet (7.3 meters) from the ground is recommended. Provide clearance from wires, tree limbs, and other possible hazards. Lateral (sideways) clearance is also essential. Place the trampoline and enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and enclosure.
3. Use the trampoline in an area with lots of light. If the trampoline is indoors or in a shady areas you may need to use artificial (electrical) lighting in the area.
4. Secure the trampoline and enclosure against unauthorized and unsupervised use.
5. Remove any objects from under the trampoline and enclosure.
6. The trampoline enclosure is only to be used as an enclosure for a specific round trampoline.

1. Make sure that you understand the information in the box at the top of this page.

2. Sleeve the Straight Tube (5) and Curved Tube (6) with foam (8). Lay one Straight Tube (5) with foam and one Curved Tube (6) with foam on the ground, insert the Straight Tube (5) into the curved tube (6), secure with the screw (4).

Repeat this step to attach the five remaining Straight Tubes (5) and Curved tubes (6) together (not shown).



3. Lay the Jump mat on the ground. Put enclosure mesh (7) on the jump mat.

Note: If you purchased the Skywalker Trampoline Combo, the enclosure was pre-installed on the Bed (Mat) at the factory. Inspect the attachments of the enclosure Netting to the trampoline mat (bed). Make certain each of the V-rings on the trampoline mat (bed) is threaded through the corresponding “buttonhole” in the Netting.

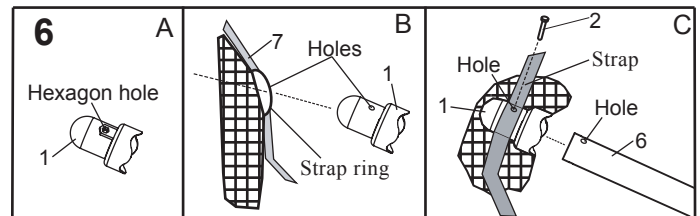
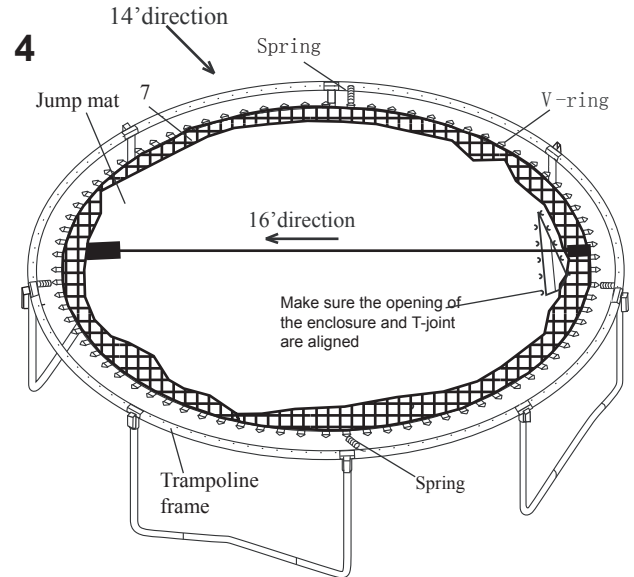
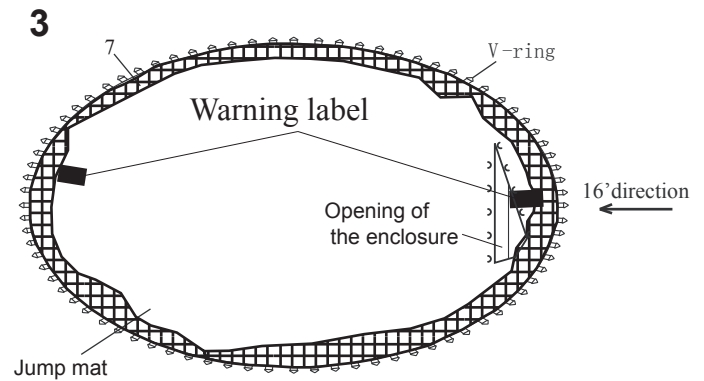
4. Lay Jumping Mat(5) with the net inside the trampoline frame.

Notice: The warning labels lies midway on the maximum long direction of frame.

Make sure the opening of the enclosure and T-joint are aligned
Attach the Jump Mat to the trampoline frame by refer ring to steps 6-7 in the trampoline manual.

5 Locating the jumping mat to the enclosure opening

Holding the enclosure netting at the door zipper opening, place the enclosure netting on top of the jump mat with the zipper opening placed to the right of the v-ring that has the hook and straps attached to it



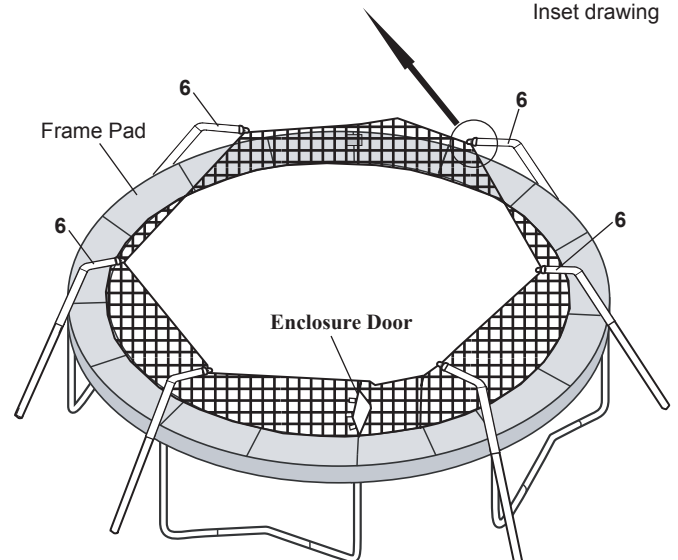
Inset drawing

6. Attach the Frame Pad to the trampoline frame. Refer to step 8-9 on page 13 in your trampoline manual for further instruction.

Note: There is a Hexagon hole on the pole cap (1) with a nut inside as shown A. Insert the pole cap(1) through one strap ring on the top edge of the enclosure mesh(7) as shown in Inset Drawing B. **Make sure the Hexagon hole side of the cap is against the mesh, and the holes on both the strap ring and the caps are aligned.**

Hold the pole cap close to a curved tube (6) with foam as in Inset Drawing C. Insert the curved tube(6) into the pole cap. **Make sure the holes on the curved tube, pole cap and strap ring are aligned.** Insert the M5x50mm bolt(2) until it touches the nut in the Hexagon hole of the pole cap, securing them together.

Repeat this process to assemble the rest of the pole caps(1) to the curved tubes(6) with foam by the same manner.



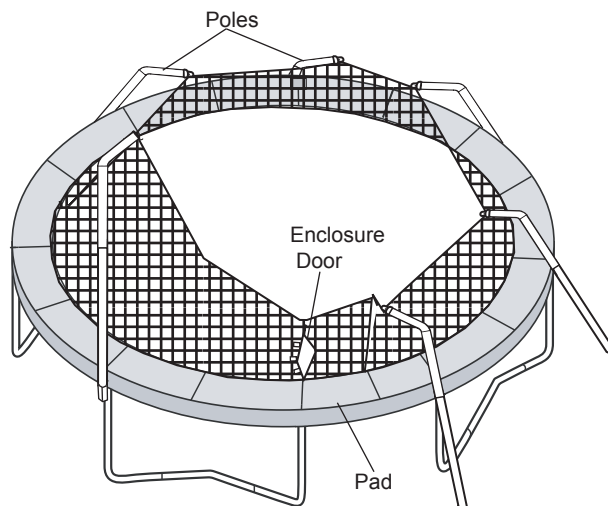
7. Note: In Step 6 you will secure the enclosure poles to the frame of the trampoline.

Start from the enclosure door, lift one of the poles assembled in Step 1, see the insert drawing. Insert the Straight Tube(5) into the top hole of the Square Socket on trampoline frame as shown. **Make sure the bent side of the enclosure poles are facing toward the center of the trampoline.**

Note: The end of the straight tubes(5) are sharp. Use caution when assembling.

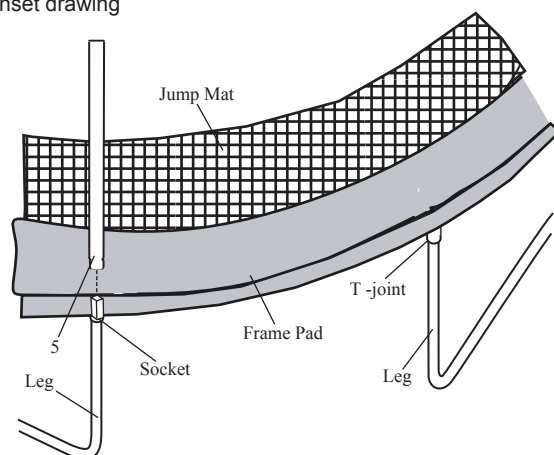
Repeat this process to assemble the remaining five poles to the trampoline frame.

7



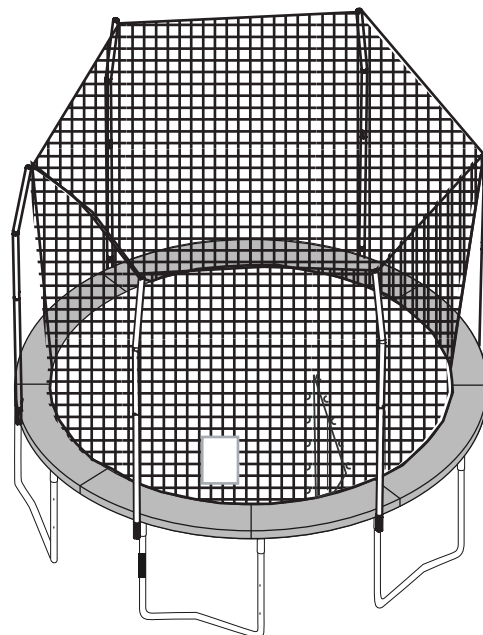
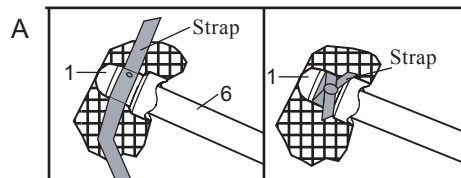
8

Inset drawing



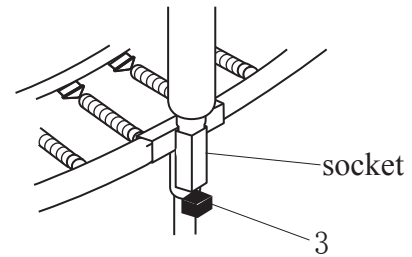
8. Tie the straps that are sewn on the edge of the enclosure mesh around the outside of the cap. Make sure to secure the knot tightly, see insert drawing A..

Note: The enclosure poles are high, be careful when you attach the straps. If needed, please use a ladder.



9. Insert the end cap(3) into the bottom hole of the Socket

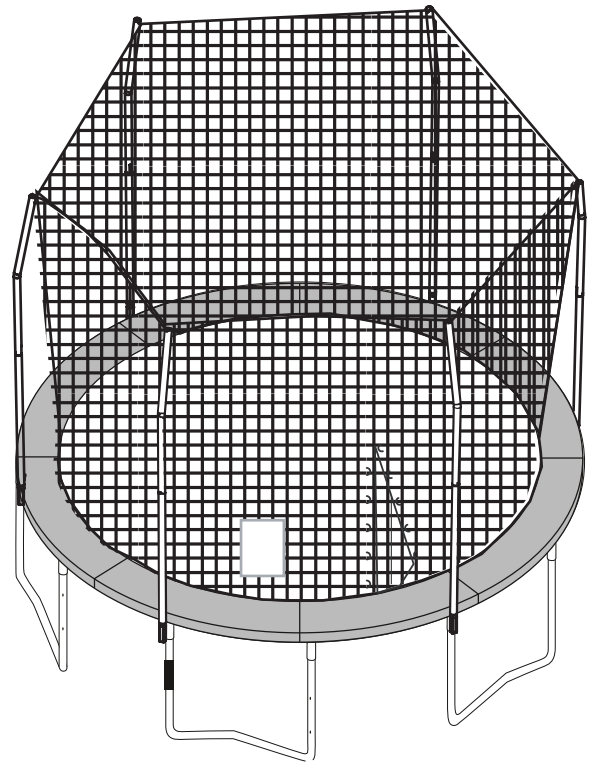
9



Insert end cap(3) into end of Socket

10. Your trampoline enclosure is now fully assembled (put together). **Make sure that all parts are securely attached. Familiarize yourself and all users with the trampoline and enclosure with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using the trampoline and enclosure.**

10



DISASSEMBLY (TAKING THE ENCLOSURE APART)

To disassemble the trampoline enclosure (take it apart), follow assembly steps 1 through 7 in reverse order.

Skywalker Trampolines 16x14 Ft. Oval Trampoline Enclosure

Models:

SWTC1600 - BLUE

Key No	Part No	Qty.	Description
1	8017	6	Blue Pole Cap
2	1016	6	M5X50 Bolt Lock Nut (pre-assembled in pole cap)
3	8027	6	End Cap
4	1005	7	#8 Sheet Metal Screws – Self Tapping Screws
5	4171	6	Lower Enclosure Straight Tube
6	4172	6	Upper Enclosure Curved Tube
7	6033	1	Enclosure Netting
8	5001	12	Foam
9	10013	1	Screwdriver

